

Al-C-Rh (Aluminum-Carbon-Rhodium)

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Recently, [2002Kim] determined an isothermal section at 1100 °C for this system in the Rh-rich region. No ternary carbide of the $E2_1$, Co_3AlC_x -type was found.

Binary Systems

In the Al-C system, the stoichiometric compound Al_4C_3 ($D7_1$ -type rhombohedral) is present. The Al-Rh phase diagram [2006Kho] (see Fig. 1 under Al-Pd-Rh) depicts the following intermediate phases: Rh_2Al_9 ($D8_d$, Co_2Al_9 -type monoclinic), $Rh_{1-x}Al_3$ (orthorhombic, denoted O_1 or ϵ_{16}), $RhAl_3$ (orthorhombic, denoted O_2 or ϵ_6), $Rh_2Al_5(c)$ (space group $Pm\bar{3}$, cubic), $Rh_2Al_5(h)$ ($D8_{11}$, Co_2Al_5 -type hexagonal), Rh_7Al_3 (monoclinic), and $RhAl$ ($B2$, CsCl-type cubic). The C-Rh system [Massalski2] is of the simple eutectic type, with the eutectic temperature at 1694 °C.

Ternary Phase Equilibria

Starting with high purity elemental powders, [2002Kim] prepared by means of arc-melting under Ar atm (or spark

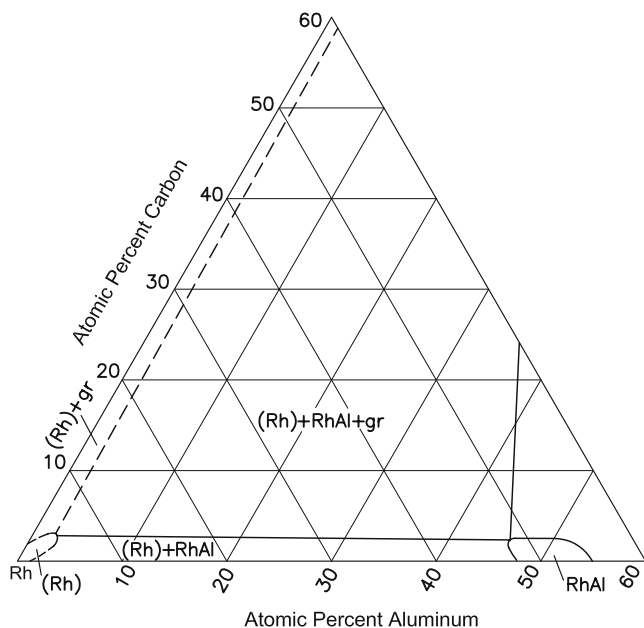


Fig. 1 Al-C-Rh partial isothermal section at 1100 °C [2002Kim]

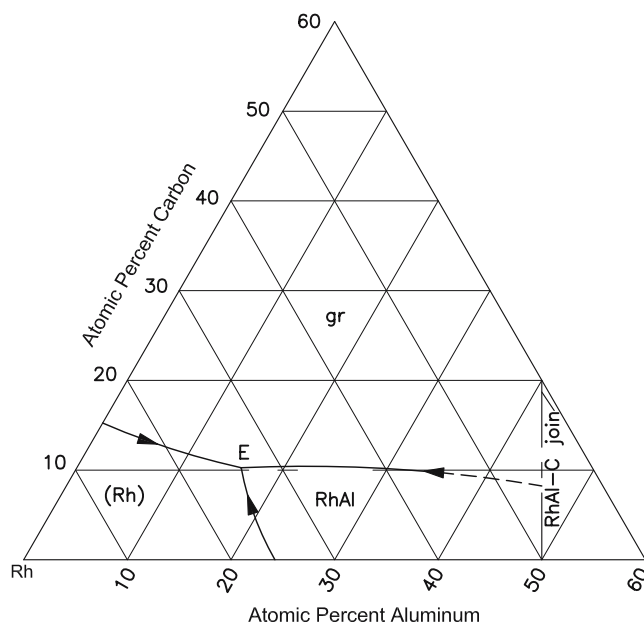


Fig. 2 Al-C-Rh partial liquidus projection [2002Kim]

plasma sintering in vacuum) just one alloy with the composition 66.7Rh-22.2Al-11.1C (in atomic percent). This composition corresponds to possible ternary carbide with the stoichiometry of $Rh_3AlC_{0.5}$. Alloy samples were annealed at 1100 °C for 72-144 h. The phase equilibria were studied with electron microscopy, x-ray diffraction and electron probe microanalysis. Differential thermal analysis was carried out at a heating/cooling rate of 10 °C per min. The microstructure showed primary crystals of (Rh), $RhAl$ ($B2$) phase, and graphite. There was no evidence for the presence of ternary carbide. The partial isothermal section at 1100 °C and the liquidus projection constructed by [2002Kim] are shown in Fig. 1 and 2, respectively.

References

- 2002Kim:** Y. Kimura, K. Iida, and Y. Mishima, Microstructures and Phase Equilibria of the Transition Metal Corner in the Rh-Al-C and Ir-Al-C Ternary Systems, *Intermetallics*, 2002, **10**, p 933-944
- 2006Kho:** V.G. Khoruzhaya, K.E. Kornienko, P.S. Martsenyuk, and T. Ya. Velikanova, Phase Equilibria in the System Al-Rh, *Poroshk. Metall.*, 2006, (5-6), p 48-56 in Russian; TR: *Powder Metall. Met. Ceram.*, 2006, **45**(5-6), p 251-258